

Primer Time

What is SpeedFlex Metal Primer, and how does it work within the Eco-Grip system?

Speedflex Liquid Weld system is a unique, multi-purpose product, that chemically welds the Eco-Grip sheets together but also seals the flooring to other construction materials. When sealing to metal it is important to use Speedflex Metal Primer. The metal primer reduces oxidation of the metal surface and etches the metal to allow for an enhanced bonding strength of SpeedFlex Liquid Weld to metal.

When should you use the Metal Primer:

- Pipes / conduits
- Floor sinks
- Stainless wall panels
- Stainless drain flanges & collars
- Metal door frames

SpeedFlex Metal Primer is REQUIRED for all applications in which SpeedFlex Liquid Weld will be bonded to any type of metal.

HOW TO USE METAL PRIMER - Application

Start by cleaning and taping off both the Eco-Grip flooring material and all the metal surfaces in preparation for applying the SpeedFlex. Do all your metal taping ahead of time.

**apply the metal primer just prior to using Speedflex Liquid Weld; allow primer to dry completely*

- Working only on one or two metal surfaces at a time:
- Wipe Primer onto the metal surface with a clean rag. Wipe with Primer until metal is clean.
- Apply SpeedFlex to that metal surface as soon as the Primer has dried (usually within 2 minutes)
- Spread SpeedFlex and pull the tape as usual.
- Move onto the next metal surface and repeat the Primer/SpeedFlex process

THINGS TO REMEMBER

- The metal must be cleaned and primed thoroughly with the Primer.
- Apply the SpeedFlex weld as soon as the Primer is dry (usually within 2 minutes)
- Tape all your metal components at once, but use the Primer/SpeedFlex process on one or two surfaces at a time.
- Wear gloves and work in a well-ventilated area.

Shelf-Life: Primer has a 6-month shelf life. Store between 50-70°F as any heat exposure decreases shelf life.



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